



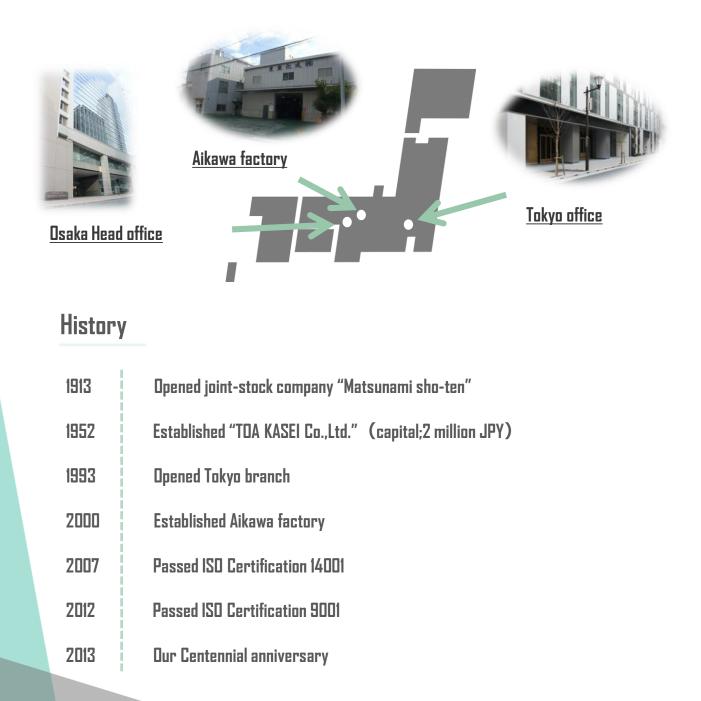


Company profile

Who we are

Toa Kasei is an innovative natural wax manufacturer in Japan. Since its foundation in 1913, Toa Kasei has been focusing on providing high quality of natural waxes to contribute to the development of new technologies on general industry especially for the personal care field.

We will respond your demands with more than 100 years of experience so that could create variety value in various fields.



TOWAX (Toa Kasei's Natural Wax)

Toa Kasei provides high quality of Natural waxes produced by selective raw materials



| Main products | |
|---------------|---------------|
| Carnauba Wax | Bees Wax |
| Candellia Wax | Sunflower Wax |
| Rice Wax | Rose Wax |

About Aikawa factory



Location : Aikawa area, Osaka Establishment : 2000 Certification : ISO14001 , ISO9001 Production capacity : 1,200 tons/year Main product : Natural waxes (Flake, Powder, Block types)





- < Main equipment list for Quality Control >
- Differential Scanning Calorimetry (DSC)
- Thermogravimetry/Differential Thermal Analysis (TG/DTA)
- Gas Chromatography (GC)
- UV visible spectrophotometer
- Laser Scattering Particle Size Distribution Analyzer
- Hardness Analyzer
- Penetrometer

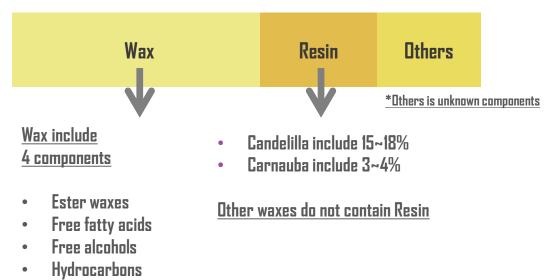
... and many types of equipments are using for the quality control.

About natural wax

What is different?

Between general natural wax and TOWAX

Most of Natural Waxes are contained below three components



Toa Kasei controls the quality by using the technologies and know-how as below

- < Main technologies >
- Blending: Uniform the quality
- Purification : Enhance performance
- Separation : Create suitable waxes for each application

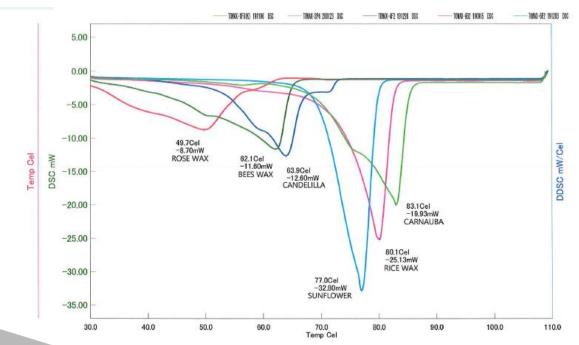
< Applications of separation technology on Carnauba wax>

| Wax | | |
|-----|--------------|--|
| Wax | Resin Others | XXXX Toa Kasei solves your problem. |
| Wax | Resin Others | |

Component of natural waxes

| | <u>Carnauba wax</u> | <u>Candellia wax</u> | Rice wax | Bees wax | Sunflower wax | <u>Rose wax</u> |
|-----------------|--|---|--|---|-----------------------|---|
| | <u>80~85%</u> C ₄₈ ~C ₆₄ | 24~30% C ₄₂ ~C ₅₆ | <u>93~97%</u> | (High acid value) <u>67~72%</u> | <u>97~99%</u> C42~C62 | Арргох. 35% С ₃₈ ~С ₅₂ |
| Ester | $ \begin{bmatrix} \text{ALCOHOL} & \text{C}_{20} \sim \text{C}_{34} \\ & \text{Mainly} & \text{C}_{30} \cdot \text{C}_{32} \cdot \text{C}_{34} \\ & \text{C}_{32} \text{ is about } 50\% \sim 60\% \end{bmatrix} $ | ALCOHOL $C_{30} \cdot C_{32} \cdot C_{34}$ FATTY ACID $C_{16} \sim C_{34}$ Mainly $C_{20} \cdot C_{32} \cdot C_{33} \cdot C_{34}$ | $\begin{bmatrix} \text{ALCOHOL} & \text{C}_{22} \sim \text{C}_{36} \\ & \text{Mainly} & \text{C}_{26} \cdot \text{C}_{28} \cdot \text{C}_{30} \end{bmatrix}$ | (Low acid value) <u>68~75%</u> | | |
| | $ \begin{bmatrix} \text{FATTY} & \text{ACID} & \mathbb{C}_{14} \sim \mathbb{C}_{34} \\ & \\ & \text{Mainly} & \mathbb{C}_{20} \cdot \mathbb{C}_{22} \cdot \mathbb{C}_{24} \\ & & \cdot \mathbb{C}_{26} \cdot \mathbb{C}_{28} \end{bmatrix} $ | | $ \begin{array}{c c} \mbox{FATTY} \ \mbox{ACID} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$ | ALCOHOL $C_{24} \sim C_{34}$ FATTY ACID $C_{16} \sim C_{18}$ C_{16} is about 82~94% | | |
| | Good emulsifying property due to 30 \sim 35% of Hydroxy ester | | | | | |
| | | $\begin{array}{c} \underline{10} \sim \underline{20\%} & \mathbb{C}_{20} \sim \mathbb{C}_{35} \\ \\ \hline \\ \mbox{Almost} & \mathbb{C}_{30} \cdot \mathbb{C}_{32} \cdot \mathbb{C}_{34} \\ \end{array}$ | $\frac{4\sim7\%}{[Mainly]} \begin{array}{c} C_{16} \cdot C_{18} \cdot C_{184} \cdot C_{1873} \\ \hline \end{array}$ | (High acid value) 13~16% C ₁₆ ~C ₃₂ Mainly C ₂₄ | <u>I~3%</u> | |
| Free fatty acid | | | | (Low acid value) <u>5~9%</u> C ₁₆ ~C ₃₄ Mainly C ₂₂ | | |
| | <u>10~12%</u> C ₁₆ ~C ₃₂ | <u>10~15%</u> C ₂₆ ~C ₃₄ | | <u>1~2%</u> C ₂₄ ~C ₃₂ | | |
| Free alcohol | | $\begin{bmatrix} Mainly & C_{28} \sim C_{32} \end{bmatrix}$ | | Mainly C ₃₀ | | |
| | | Others : Sterol, Neutral resin, . Odd — number alcohol | | | | |
| Hydrocarbon | <u>I∼3%</u> C ₂₀ ∼C ₃₃ | <u>40∼45%</u> C ₂₈ ∼C ₃₃ | | (High acid value) <u>10~14%</u> C ₂₁ ~C ₃₅ | | Арргох. 65% С ₁₇ ~С ₃₃ |
| 11941.0641.0411 | $\begin{bmatrix} Mainly & C_{27} \cdot C_{29} \cdot C_{31} \end{bmatrix}$ | About 70% is C ₃₁ | | (Low acid value) <u>16~21%</u> C ₂₃ ~C ₃₅ | | |
| ETC | Resin 3~4% Lactone 3~5% | Resin 15~18% | Phospholipid Squalene | (Low acid value) About 4% of Glyceride (C ₁₄ • C ₁₈ • C ₁₈) | | |

DSC Chart



Carnauba Wax

INCI name : Copernicia Cerifera (Carnauba) Wax Chinese INCI : 巴西棕榈树(COPERNICIA CERIFERA)蜡 Origin : Brazil

Carnauba wax is isolated from leaves from *Copernicia cerifera* that is the palm family tree. *Copernicia cerifera* is grown in northern Brazil, Argentine and Paraguay which are arid zone. Since it grows slow, it takes about 15 years to obtain wax. 300g of Carnauba wax is obtained from 1 three. The high quality of carnauba wax is from a tip of leaves, and it is 20% in total wax quantity.

| Trade Name | Form | Packing size | <u>Characteristic</u> | Application | <u>Dosage(%) in</u> Formulation | Function in formulation | Melting Point (°C) | <u>Resin (%)</u> |
|------------|---------|--------------|---|--|------------------------------------|-------------------------|--------------------|------------------|
| TOWAX-1F3 | Flake | 20kg | De-resin product / Could solidify the low viscosity of liquid paraffin | Emulsion Liquid foundation Lip stick Powder foundation Hair wax | 1 - 10 | Emollint Thickner | 80-86 | Less than 1% |
| TOWAX-1B4 | Block | 5kg | High resin product | Mascara | 1 - 3 | Film former | 62~74 | approx.95% |
| TOWAX-1F6 | Flake | 20kg | Stable solidification effect with liquid paraffin | Lip stick | 1 - 10 | Thickner | 80-86 | approx.5% |
| TOWAX-1F12 | Flake | 20kg | High-resin product / High viscosity | Mascara Eye liner Hair Wax | 1 - 5 | Film former | 80-86 | approx.10% |
| TOWAX-1PF | Pellets | 20kg | Food additives grade | General cosmetics | 1 - 10 | Emollint Thickner | 80-86 | approx.5% |
| TOWAX-131 | Powder | 20kg | Spherical powder | Cleansing foam Body wash | 1 - 10 | Scrub | 80-86 | approx.5% |
| | | | | J L L J H | 1100 | | | |

Candellila Wax

INCl name : Euphorbia Cerifera (Candelilla) Wax Chinese INCl :小烛树(EUPHORBIA CERIFERA)蜡 Origin : Mexico

Candellia wax is obtained from *Euphorbia cerifera* and it grows in Mexico where is 1000 – 2000 altitude. *Euphorbia cerifera* produces candellia wax to protect itself from severe condition, such as temperature changing and arid climate.

The quality is strictly controlled as well as its condition of cultivation and harvest. The content of candellia wax is 2% in the plant and candellia wax is consist of esters of fatty acids, free fatty acids, high alcohols and hydrocarbons. It is known that 1,000 pieces plant is necessary to obtain 13kg of candellia wax.

TDA KASEI's candellia wax is complied with CITES standard.

| Trade Name Form | Packing size | Characteristic | Application | Dosage(%) in | Function in | Melting Point (°C) | Resin (%) |
|-----------------|---------------|---------------------|---|--------------|----------------------|--------------------|------------------|
| Inde Hune Ion | T doking bize | onaracteristic | <u>Approductori</u> | Formulation | formulation | menting rome (C) | <u>Resin()oj</u> |
| TOWAX-4F2 Flake | 20kg | Good solidification | Emulsion Liquid foundation Lip stick Powder foundation Hair wax | 1 - 10 | Emollint Thickner | 68-73 | approx.25% |

Rice Wax

INCI name : ORYZA SATIVA (RICE) BRAN WAX Chinese INCI :稻(ORYZA SATIVA) 糠蜡 Origin : Japan, South-East Asia

Rice bran wax is isolated from rice bran. The content of Rice bran wax in rice bran is about 1.5%. The rice bran wax is consisting of esters of fatty acids, free fatty acids and high alcohols. Main ester of Rice bran was is ester of behenic acid(C22) and lignoceric acid(C24).

Products line-up

| Trade Name | <u>Form</u> | Packing size | <u>Characteristic</u> | Application | Dosage(%) in Formulation | Function in formulation | Melting Point (°C) | <u>Resin (%)</u> |
|------------|-------------|--------------|-----------------------|-------------------|-----------------------------|-------------------------|--------------------|------------------|
| TOWAX-3P4 | Pellet | 20kg | Food additives grade | General cosmetics | 1-10 | Emollient Thickner | 77-83 | - |
| | | | | | | | | |

Bees Wax

INCI name : Beeswax Chinese INCI : 蜂蜡 Origin : Australia

Beeswax is natural wax obtained from the honeycombs. While bees harvest 10g of honey, they secrete only 1g of beeswax. Due to the wide variety of applications of beeswax, it has been used for thousands of years in human history. The earliest recorded uses of beeswax was in ancient Egypt (Around 4,200 B.C.) as a preservative of mummy. Nowadays, beeswax is mainly used in cosmetics and pharmaceutical field.

| FIUUUGIAII | iie-nh | | | | | | | |
|-------------|-------------|--------------|---|---|-----------------------------|-------------------------|--------------------|------------------|
| Trade Name | <u>Form</u> | Packing size | <u>Characteristic</u> | Application | Dosage(%) in Formulation | Function in formulation | Melting Point (°C) | <u>Resin (%)</u> |
| TOAWAX-Bees | Pellet | 20kg | Non-chemical process / Light color / odorless / POV stability / Food additives grade | Emulsion Liquid foundation Lip stick Powder foundation Hair wax | 1 - 10 | Emollint Thickner | 60-67 | |

Sunflower Wax

INCl name : Helianthus annuus (sunflower) seed wax Chinese INCl :向日葵(HELIANTHUS ANNUUS)籽蜡 Origin : India

Sunflower wax is made from the oil of Sunflower seed (Helianthus annus) and it contains rich amount of ester. Sunflower seed oil contain Linoleic acid and it is well known as decrease cholesterol and improve blood circulation.

Products line-up

| Trade Name | <u>Form</u> | Packing size | <u>Characteristic</u> | Application | Dosage(%) in Formulation | Function in formulation | Melting Point (°C) | <u>Resin (%)</u> |
|------------|-------------|--------------|---|--|-----------------------------|-------------------------------------|--------------------|------------------|
| TOWAX-6F2 | Flake | 20kg | Good transparency / good solidification at low temperature / high content of ester | Emulsion Liquid foundation Lip stick Powder Foundation Hair wax Make-up product | 1 - 10 | Emollient Texturizer Thickner | 73.5-79.5 | - |

Rose Wax

INCI name : Rosa damascena flower wax Chinese INCI : 突厥蔷薇(ROSA DAMASCENA)花蜡 Origin : Bulgaria

Rose wax is isolated from the Rosa damascena flower of Bulgaria. Rosa Damascena has a long history in Ancient Persia. And since the 17th century, the oil of Rosa Damascena has impacted the livelihood, culture and traditions of Bulgarians. We developed the high-refined Rosa damascene flower wax by using our purification technology.

| Trade Name | <u>Form</u> | Packing size | <u>Characteristic</u> | Application | Dosage(%) in Formulation | Function in formulation | Melting Point (°C) | <u>Resin (%)</u> |
|------------|-------------|--------------|--|--|-----------------------------|--|--------------------|------------------|
| TOWAX-6B2 | Block | 1kg | Low melting point / Fragrance of damask rose | Lip sticks Hair wax Hair colon Emulsion | 1-3 | Emollint Thickner Natural fragrance | 50-63 | - |

Create new values with you



We cover a broad range of business fields. We are able to provide solution with novel perspectives that are not bound by existing values.

We always create innovation



1. Technology transfer

Thanks to our network in different business fields, we are able to provide the best solution to solve your problem.



2. Collaborative research with customers

In order to meet the needs of customer, we provide active supports for the research and development.

In our recent collaboration, we optimized the resin content of carnauba wax for Mascara application to improve the long-lasting for the eyelashes shape retaining.



3. Customizing

We provide the most suitable natural wax in accordance with your purposes. Please contact us for any challenges.

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